

**IN THE CLAIMS**

The claims are amended as follows:

1.- 22. (canceled)

23. (currently amended) A method of manufacturing an article comprising:  
disposing an electrically insulating backing upon a preformed winding of magnet wire;  
disposing mica paper upon the electrically insulating backing;~~and~~  
disposing coating the mica paper with a polymeric resin; polymeric resinous films  
on top and bottom sides of the mica paper to form a ground wall insulation tape; and  
disposing a curable polymeric resin on the ground wall insulation tape.

24. (original) The method of Claim 23, wherein the electrically insulating backing is fibrous.

25. (previously presented) The method of Claim 23, wherein the electrically insulating backing is wound around the preformed winding of magnet wire.

26. (original) The method of Claim 23, wherein the mica tape has a thickness of about 5 to about 150 micrometers.

27. (previously presented) The method of Claim 23, wherein the mica paper is wound around the preformed winding of magnet wire with an overlap of about 10 to about 90%, wherein the overlap is the amount of area of any one given turn that is covered by a succeeding turn.

28. (original) The method of Claim 23, wherein the mica paper comprises an adhesive.
29. (original) The method of Claim 23, wherein the mica tape comprises a glass backing.
30. (canceled)
31. (original) The method of Claim 23, wherein the polymeric resinous film is disposed upon the electrically insulating backing with a portion of the first surface in contact with the backing and wherein at least a portion of the surface opposed to the first surface is in contact with the mica paper.
32. (original) The method of Claim 23, wherein the coating comprising the polymeric resin is crosslinked.
33. (original) The method of Claim 23, wherein the coating comprising the polymeric resin is a cured silicone having a thickness of about 10 to about 2,000  $\mu\text{m}$ .
34. (original) The method of Claim 33, wherein the coating is accomplished by dip coating, spray painting, electrostatic painting, brush painting or spin coating.
35. (withdrawn) An article manufactured by the method of Claim 23.
36. (withdrawn) A method of manufacturing an article comprising:  
disposing an electrically insulating backing upon a preformed winding of magnet wire;  
disposing mica paper upon the electrically insulating backing;

coating the mica paper with a polymeric resin to form an insulated preformed winding of magnet wire;

compacting the insulated preformed winding of magnet and a plurality of ferromagnetic particles in a mold at a pressure of 250 to about 1500 MPa.

37. (canceled)

38. (withdrawn) An article manufactured by the method of Claim 36.